

Date: Tuesday, 12/06/2007 10:59:25 AM
 User: Linda Lacelle

Process Sheet

| | | | |
|-----------------------|--------------------------------|------------------|-----------------|
| Customer | : CC-DAR01 Dart Aerospace Ltd. | Drawing Name | : D3508-3 |
| Job Number | : 32885 | | |
| Estimate Number | : 10804 | | |
| P.O. Number | : N/A | Part Number | : D35083 |
| This Issue | : 12/06/2007 | Drawing Number | : OPEN UP HOLES |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : N/A | Drawing Revision | : N/A |
| Previous Run | : 32884 | Material | : N/A |
| Written By | : | Due Date | : 19/06/2007 |
| Checked & Approved By | : | Qty: | 2 Um: Each |
| Comment | : | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|--------------|
| Seq. #: | Machine Or Operation: | Description: |
|---------|-----------------------|--------------|

| | | |
|-----|-------------|-------------------------------|
| 1.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1
 open up holes per drwg D3508 rev.B

FF 07-06-22

2

| | | |
|-----|--------|-----------|
| 2.0 | D35083 | WEARPLATE |
|-----|--------|-----------|



Comment: Qty: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
 WEARPLATE

B 31196

FF 07-06-22

2

| | | |
|-----|-----|------------------------------|
| 3.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



Comment: INSPECT WORK TO CURRENT STEP

EP 07-06-25 (42)

| | | |
|-----|----------------|----------------|
| 4.0 | POWDER COATING | POWDER COATING |
|-----|----------------|----------------|



Comment: POWDER COATING
 TOUCH UP AS NECESSARY

FF 07-06-25

2

| | | |
|-----|-----|---|
| 5.0 | QC3 | INSPECT POWDER COAT/CHEMICAL CONVERSION |
|-----|-----|---|



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

EP 07-06-25
 (2)

Date: Tuesday, 12/06/2007 10:59:25 AM
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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D3508-3

Job Number: 32885

Part Number: D35083

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RE-IDENTIFY USING NEW B/N

7/6/26 (2)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



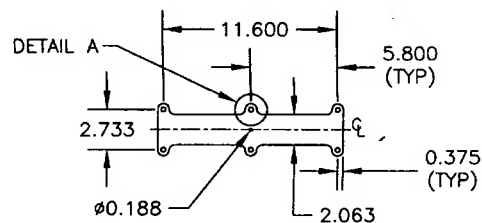
Comment: FINAL INSPECTION/W/O RELEASE

7/6/26 (2)

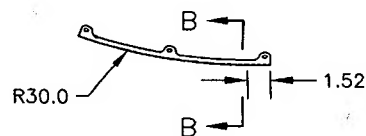
Job Completion



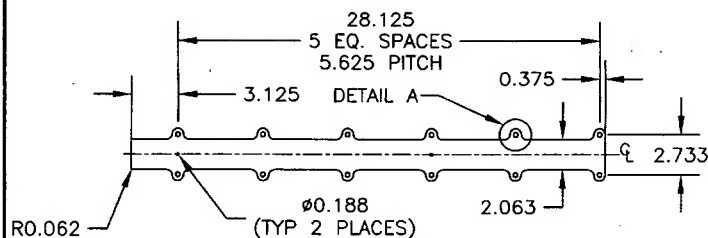
U 7-06-26



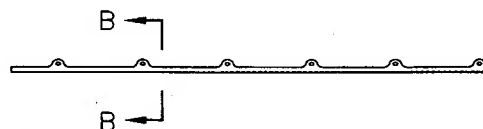
D3508-1 FLAT PATTERN



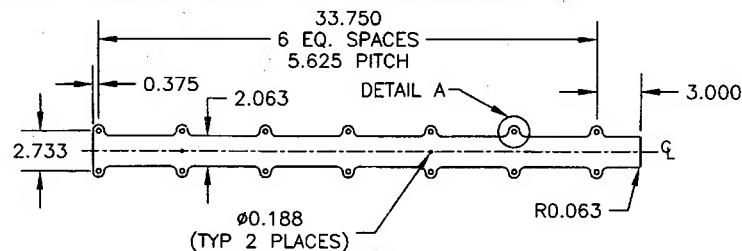
D3508-1 BENDING DETAIL



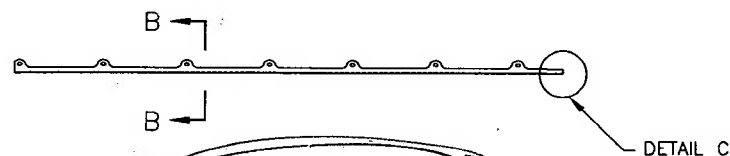
D3508-5 FLAT PATTERN



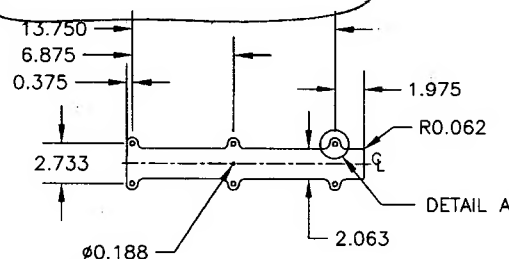
D3508-5 BENDING DETAIL



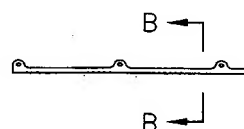
D3508-3 FLAT PATTERN



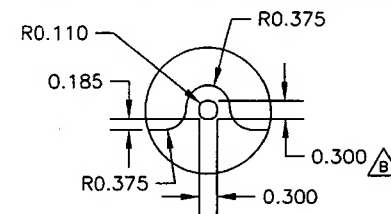
D3508-3 BENDING DETAIL



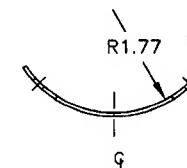
D3508-7 FLAT PATTERN



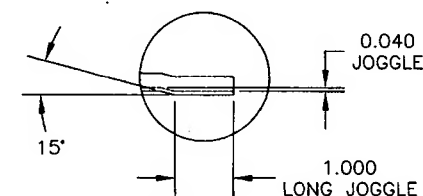
D3508-7 BENDING DETAIL



**DETAIL A
SCALE 1:2**



**SECTION B-B
SCALE 1:2**



**DETAIL C
SCALE 1:2**

D3508-1/-3/-5/-7 WEARPLATE NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET, 20 GAUGE (0.038 THICK) (REF DART MATERIAL SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANDTEX (REF 4.3.5.6) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 6) PART IS SYMMETRICAL ABOUT CENTERLINE

RELEASED

06.12.12

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| | | |
|---------|----------|---|
| B | 06.10.27 | CHANGE STAINLESS STEEL, WIDEN TAB |
| A | 06.04.21 | NEW ISSUE |
| DESIGN | PH | DRAWN BY PH |
| CHECKED | PH | APPROVED PH |
| DATE | 06.10.27 | TITLE WEARPLATE |
| | | DART DART AEROSPACE USA, INC. PORT HADLOCK, WA |
| | | DRAWING NO. D3508 |
| | | REV. B |
| | | SHEET 1 OF 1 |
| | | SCALE 1:8 |